



Analysis Date: 26-09-2025 **Re-test Date:** 26-09-2028

LEVOTHYROXINE N-FORMYL IMPURITY (USP)

Identification

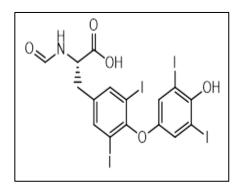
Chemical Name: N-Formyl-O-(4-hydroxy-3,5-diiodophenyl)-3,5-diiodo-L-tyrosine

CAT No : ALL-L07408

CAS No : 671235-41-9

Molecular Formula : C16H11I4NO5

Molecular Weight : 804.88



IR Analysis

: Confirm

Analytical Information

Batch Code : ALL-L07408 HPLC Purity : 98.00%

Solubility : USP Diluent / EP Diluent (MEOH) **Potency** : 97.26%

Appearance of Product: Off White Solid Mass: Confirm

Long Term Storage : -20°C

Weight Loss By TGA : 0.275% 1HNMR : Confirm

Residue Of Ignition : 0.476%

Additional Information

%Potency = [100 - (Weight Loss By TGA % + Residue Of Ignition %) × Chromatographic Purity%]/100 =

 $[100 - (0.275 + 0.476) \times 98.00]/100 = 97.26\%$

Recommendation : Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr.Vipul khadase	
		Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche	
		Director QA&QC	

Attachment : HPLC, Mass, 1H NMR, IR, TGA

Shipping Condition : All Product are stable to be shipped at room temperature, unless otherwise specified